A.S.I
All Services International

Scraping Tools

Branch Saddle Patch Scraping Tool

The Calder Branch Saddle Patch Scraping Tool easily prepares PE pipe surfaces for the welding of branch saddles. Suitable for all pipe sizes with additional chain lengths coupled together with a joint link.

Using a reciprocating motion the Branch Saddle Patch Scraping Tool automatically cuts a rectangle window leaving a precise seating area ready for welding.

FEATURES

- Automatically traverses along the pipe
- Wrap around chains for easy installation
- Even and consistent scraping
- Suitable for all pipe sizes
- Window patch sizes 200mm x 150mm and 250mm x 280mm
- 0.25mm ± 0.05mm cut depth

Optional

- Spare tool case
- Additional length chain sets

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Technical Specification

Single Patch Scraping Tool	
Window Patch Size [LxW]	200 x 150mm
Double Patch Scraping Tool	
Window Patch Size [LxW]	250 x 280mm 200 x 150mm

Mechanical Information

Single Patch Scraping Tool	
Dimensions [HxWxL]	200 x 290 x 580mm
Weight	17kg
Double Patch Scraping Tool	
Dimensions [HxWxL]	200 x 290 x 650mm
Weight	19kg
Chain Sets	
Length	300mm, 650mm and 1000mm

Code	Description
01-18-001	Single Patch Scraping Tool, 200 x 150mm with tool case (no chains)
01-18-002	Double Patch Scraping Tool, 250 x 280mm, 200 x 150mm with tool case
01-18-005	Chain Set (2 pcs), Length 300mm
01-18-006	Chain Set (2 pcs), length 650mm with joiner link for pipe sizes 75-180mm
01-18-007	Chain Set (2 pcs), length 1000mm with joiner link for pipe sizes 75-315mm
01-02-023	Replacement 4 Sided Scraping Tip (Tungsten Carb) with fixing crew

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